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PATENT

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Patent No.: US 6,946,090

Dated: September 20, 2005

Inventor(s): Wayne J. Myer & Blaine M. Kelley

Commissioner for Patents
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Certificate
DEC 02 2005
of Correction

Sir:

Concerning the above-identified patent, the following errors were found:

Column 2, lines 60-61: "while maintaining the requisite mechanical properties strength." should read "while maintaining the requisite mechanical properties and strength."

Column 3, lines 65-66: "for making ~~ta~~ corrugation-free" should read "for making a corrugation-free"

Column 12, line 13: "one auxiliary physical blowing agents" should read "one auxiliary physical blowing agent"

Column 12, lines 16-17: "The organic auxiliary physical blowing agents preferably includes" should read "The organic auxiliary physical blowing agents preferably include"

Column 13, lines 50-51: "cooling water temperature on the choke ring to 63 C. and a" should read "cooling water temperature on the choke ring to 63 C and a"

Column 14, lines 1-2: "cooling water temperature to 32 C. and the line speed" should read "cooling water temperature to 32 C and the line speed"

Column 14, lines 1-2: "cooling water temperature to 32 C. and the line speed" should read "cooling water temperature to 32 C and the line speed"

Column 14, lines 16-17: "The line speed was changed to 221 (8.70 inches/sec)" should read "The line speed was changed to 221 mm/sec (8.70 inches/sec)"

Column 14, lines 29-30: "cooling water temperature to 32 C. and a" should read "cooling water temperature to 32 C and a"

Column 14, lines 36: "and an average cell size of 0.30The foam" should read "and an average cell size of 0.30 mm. The foam"

Column 15, line 21: "Example **b** 1 except" should read "Example 1 except"

Column 15, line 25: "a density of 66.4 kg/m²" should read "a density of 66.4 kg/m³"

Column 15, line 41: "a density of 65.8 kg/m²" should read "a density of 65.8 kg/m³"

Column 16, line 11: "between about 150-250mm/s" should read "between about 150-250 mm/s" (theirs)

This letter is written to point out such errors and make them of record in this case.

Respectfully submitted,

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Date: 11/14/05

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